

TASK GROUP REVIEWS

Fossil-fuelled Power Generation
Colin Small (Rolls-Royce plc)

Fossil Fuelled Power Generation.

Energy Materials

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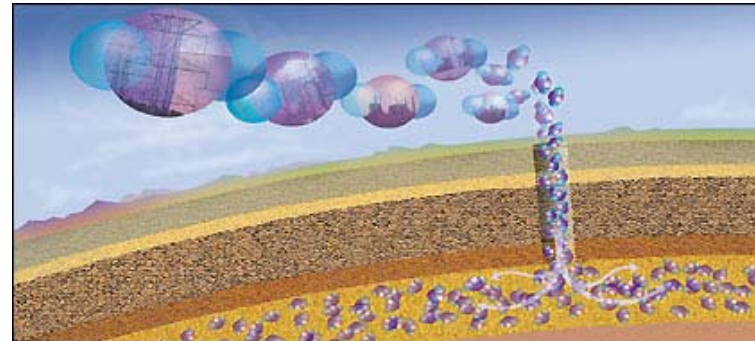
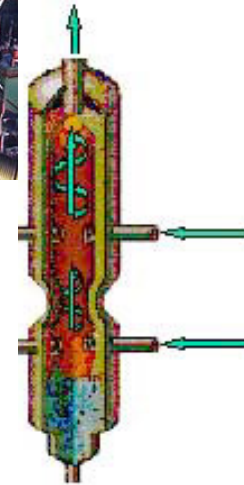
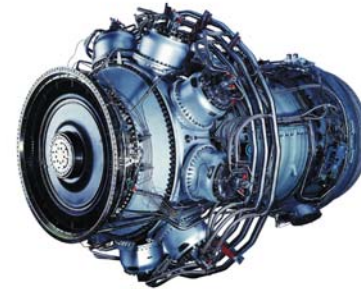
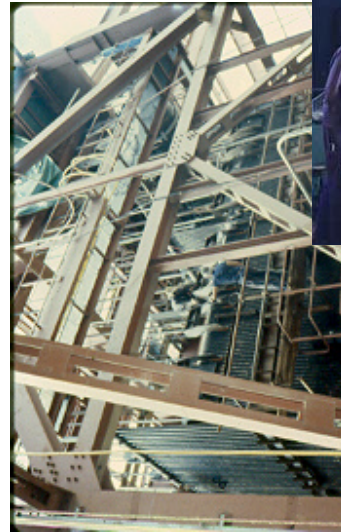


Aberthaw Power Station – courtesy of RWE - nPower

Fossil Fuelled Power Generation.

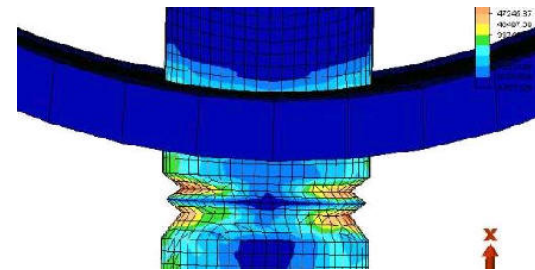
- Contents.
 - Scope.
 - Drivers.
 - Main approaches.
 - Generic technology.
 - Materials challenges 5, 10 and 20 years.
 - UK capability.

- Scope.
 - Boilers.
 - Steam Turbines.
 - Gas Turbines.
 - Gasifiers.
 - CO₂ Capture.



- Drivers.
 - Reduction of CO₂ emissions.
 - Cost (original manufacturer, ownership/use and end of life disposal).
- Main approaches.
 - Increasing plant efficiency.
 - Co-firing with renewable fuels.
 - CO₂ sequestration.

- Generic technologies
 - Surface protection technologies (coatings).
 - Non-destructive evaluation (NDE).
 - Lifting.
 - Repair.
 - Joining.
 - Recycling



- **Key Materials Challenges – 5 Years.**
 - **Production and characterisation of prototype components manufactured using identified materials and processes.**
 - **Repair and improvement solutions for existing plant and materials.**
 - **Advanced manufacturing development for existing materials and processes aimed at cost reduction, increased performance and integrity.**

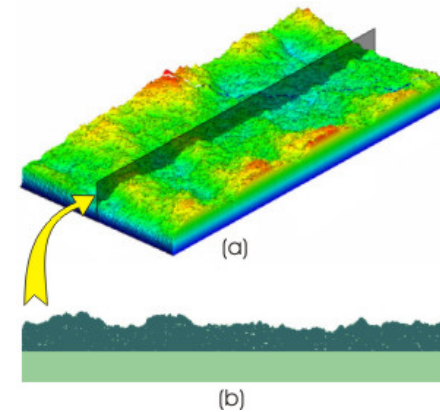
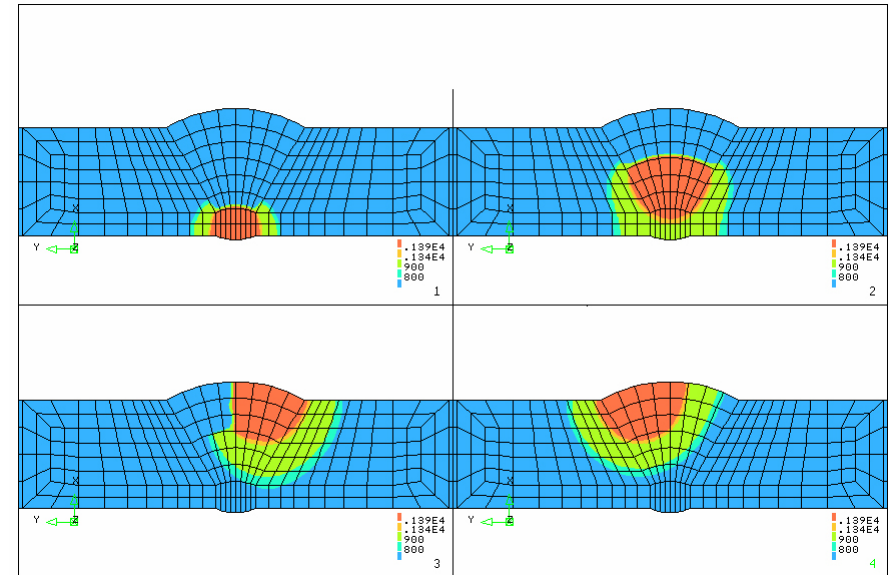


Refurbishment and Repair of a Steam Turbine – © Sulzer Metco

- Repair and refurbishment.
 - For current materials , affordable extension of life of current plant.
 - For new materials – extended reliable operation. Designed in as part of materials development.
 - Predictable refurbishment intervals (minimum disruption).

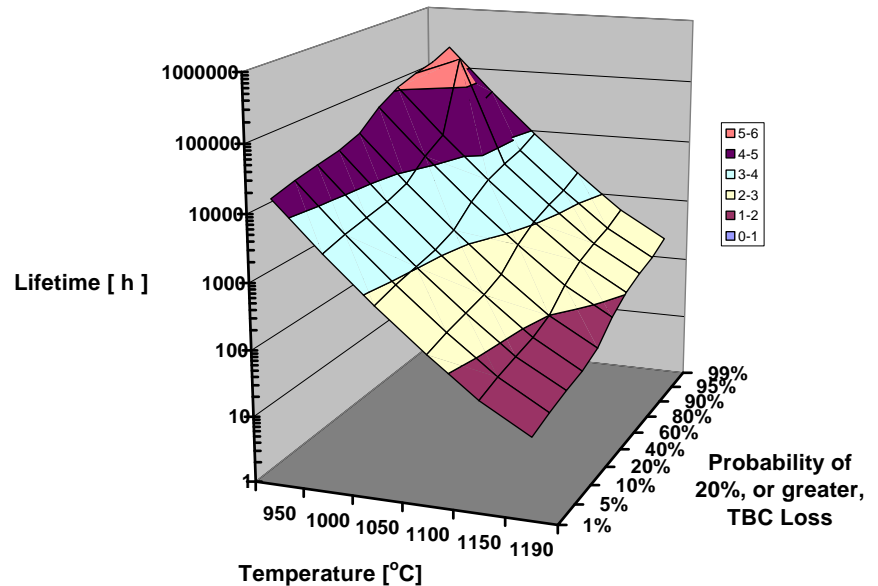
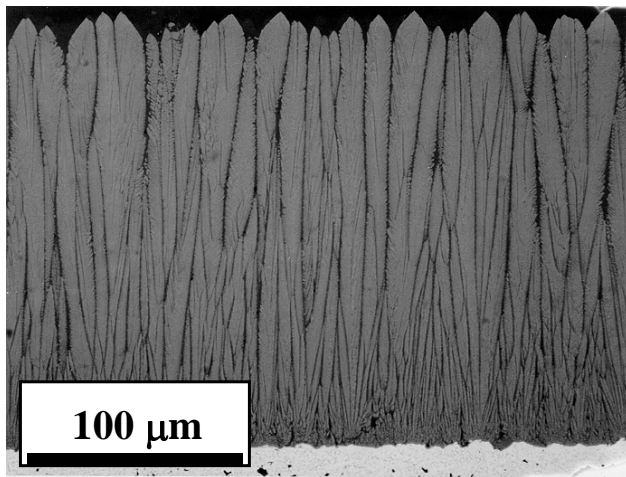


- Key Materials Challenges – 10 Years.
 - Development of new material systems (substrate and coatings) based on existing knowledge including behaviour in realistic environments.
 - Development and application of process modelling to new materials to speed up introduction and help define new system solutions.
 - Adopting a total system approach to critical part design and life prediction with multi-material components with joints and coatings.



- **Modelling Materials.**

- Linked (Integrated?) models
 - Material systems – substrate and coatings.
 - Process.
 - Properties.
 - Environmental effects.



- Key Materials Challenges – 20 Years.
 - Development of novel material systems that will enable high overall efficiencies that will significantly reduce emissions and
 - Initial characterisation to identify most promising approaches.

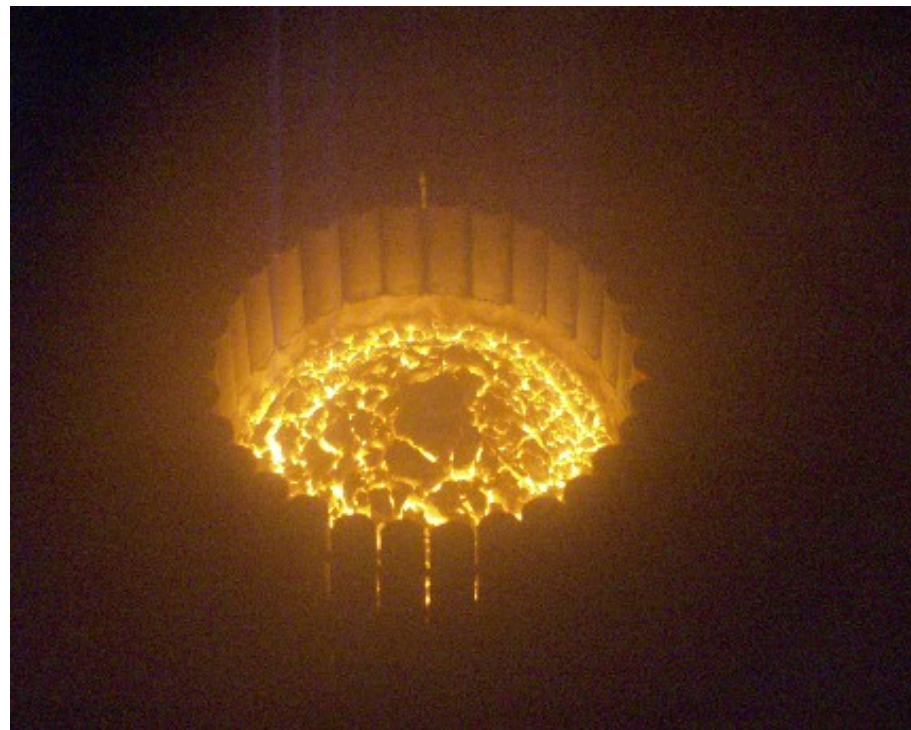
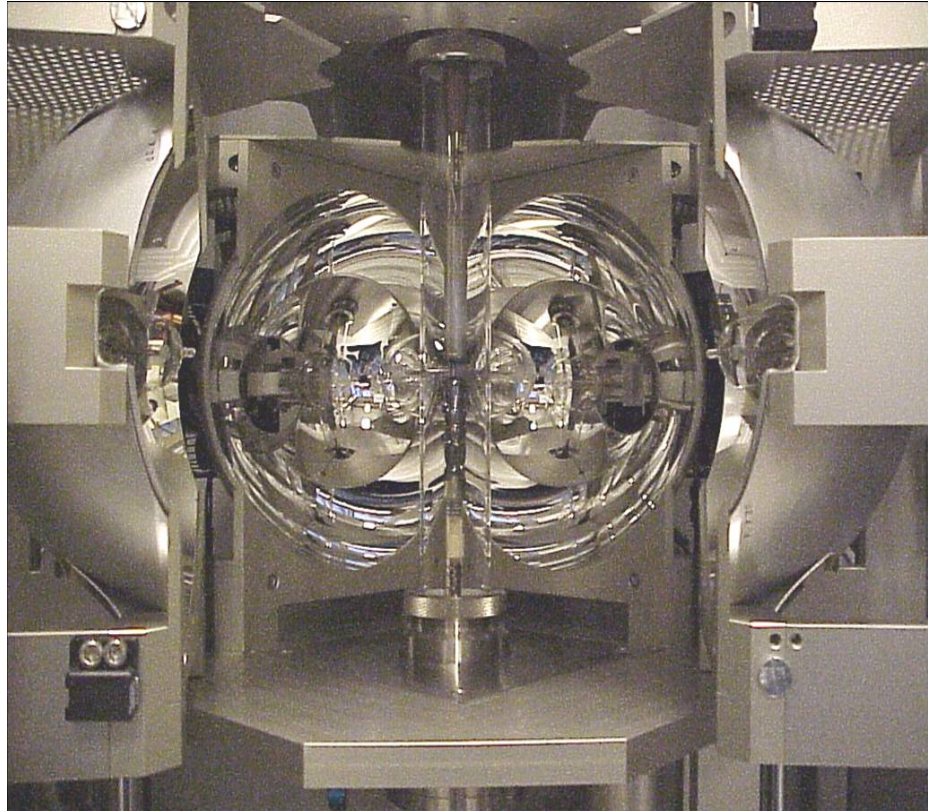


Image © Berlin TU

- Novel Materials Technology.
 - Gas turbine materials targets for 2020.
 - Density $<7\text{g cm}^{-3}$.
 - T capability $>2100\text{K}$.
 - Oxidation resistance 1450K .
 - Creep $+100\text{K}$ over current.
 - Ductility equivalent to Ti.
 - Recyclable
 - Material ????
 - Manufacturing process??
 - Etc.



- Skills and Capabilities.
 - UK based OEMs with technical capability to develop and deploy new materials.
 - End users with need to improve/repair, extend plant life and capability to develop the appropriate solutions.
 - Supply chain capability in limited areas to develop and supply new materials.
 - Strong academic groups and RTOs involved in materials design, development, NDE, repair, joining and lifing.
- UK has capability to rise to challenge.

Thank you

With acknowledgement to the co-authors and all others who contributed to this report